



## Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M(TM) VHB(TM) Tape 4655  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center  
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 09/20/2006  
**Supercedes Date:** 04/29/2002

**Document Group:** 17-9467-6

#### Product Use:

Specific Use: Attachment/Reinforcement  
 Intended Use: Industrial use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Acrylic Foam Adhesive	Trade Secret	100
Polyethylene Liner (Red)	None	Not Applicable

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Dark gray acrylic foam tape with red polyethylene liner, slight acrylate odor.

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** The environmental properties of this product present a low environmental hazard. This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for

use may affect the performance of the product and may present potential health and safety hazards.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

No health effects are expected.

**Skin Contact:**

No health effects are expected.

**Inhalation:**

No health effects are expected. This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Ingestion:**

No health effects are expected.

### 3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance does not leach metals or other RCRA (Resource Conservation and Recovery Act) listed TCLP (Toxic Characteristic Leaching Procedure) hazardous substances at concentrations that would make the product a hazardous waste.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** No need for first aid is anticipated.

**Skin Contact:** No need for first aid is anticipated.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** No unusual fire or explosion hazards are anticipated.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Not applicable.

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

### 7.2 STORAGE

Not applicable.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

#### 8.2.2 Skin Protection

Gloves not normally required. Avoid prolonged or repeated skin contact.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Not an expected route of exposure.

### 8.3 EXPOSURE GUIDELINES

None Established

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Odor, Color, Grade:</b>	Dark gray acrylic foam tape with red polyethylene liner, slight acrylate odor.
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Density</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	<i>Not Applicable</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Nil
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H2O &amp; Exempt Solvents</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>Not Applicable</i>

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition:** Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

## CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

**ID Number(s):**

70-0000-9296-8, 70-0062-9260-4, 70-0062-9355-2, 70-0062-9356-0, 70-0062-9357-8, 70-0063-5308-3, 70-0160-9314-1

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - No    Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 0 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 1: Product name was modified.  
Section 1: Product use information was modified.  
Section 3: Potential environmental effects heading was modified.  
Section 1: Division name was modified.  
Copyright was modified.  
Section 3: Potential effects from skin contact information was modified.  
Section 5: Fire fighting procedures information was modified.  
Section 6: Release measures information was modified.  
Section 7: Handling information was modified.  
Section 8: Engineering controls information was modified.  
Section 8: Respiratory protection information was modified.  
Section 8: Prevention of swallowing information was modified.  
Section 15: International regulations information was modified.  
Section 15: State regulations information was modified.  
Section 15: US federal regulations information was modified.  
Section 10: Hazardous polymerization heading was modified.  
Section 14: Transportation legal text was modified.  
Section 2: Ingredient table was modified.  
Section 14: ID Number(s) was modified.  
Page Heading: Product name was modified.  
Section 15: Inventories information was modified.  
Article disclaimer text (following the copyright) was modified.  
Section 12: Ecotoxicological information heading was modified.  
Section 12: Chemical fate information heading was modified.  
Section 5: Autoignition temperature information was modified.  
Sections 3 and 9: Odor, color, grade information was modified.  
Section 9: Specific gravity information was modified.  
Section 8: Exposure guidelines information - none - was modified.

Section 9: Autoignition temperature information was modified.  
Section 10: Hazardous decomposition heading was modified.  
Section 16: NFPA hazard classification heading was added.  
Section 16: NFPA hazard classification for health was added.  
Section 16: NFPA hazard classification for flammability was added.  
Section 16: NFPA hazard classification for reactivity was added.  
Section 15: 311/312 hazard categories heading was added.  
Section 16: NFPA explanation was added.  
Section 15: 311/312 Fire Hazard score was added.  
Section 15: 311/312 Pressure Hazard score was added.  
Section 15: 311/312 Reactivity Hazard score was added.  
Section 15: 311/312 Immediate Hazard score was added.  
Section 15: 311/312 Delayed Hazard score was added.  
Section 9: Density information was added.  
Section 9: Solubility in water text was added.  
Section 16: NFPA hazard classification for special hazards was added.  
Section 2: Ingredient phrase was added.  
Section 4: First aid for inhalation - none - was added.  
Section 14: Transportation phrase was added.  
Section 12: Ecotoxicological phrase was added.  
Section 12: Chemical Fate phrase was added.  
Section 5: Flammability note on stability and reactivity was deleted.  
Section 10: Hazardous decomposition or by-products heading was deleted.  
Section 10: Hazardous decomposition or by-products table was deleted.  
Section 4: First aid for inhalation - termination of exposure - was deleted.  
Section 4: First aid for inhalation - medical assistance - was deleted.  
Section 6: Release measures note - reportability - was deleted.  
Section 12: Ecotoxicological ecotox article information was deleted.  
Section 9: Solubility in water value was deleted.  
Section 12: Ecotoxicological ecofate information was deleted.

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