



Revision Number: 003.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE PC 6315 GREY A known as LOCTITE BF ZROVOC GREY PT A</b>	<b>IDH number:</b>	1716377
<b>Product type:</b>	Coating	<b>Item number:</b>	1716378_1647226
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
<b>Response:</b>	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Quartz (SiO <sub>2</sub> )	14808-60-7	10 - 30
Aluminum oxide, fibrous	1344-28-1	10 - 30
Epoxy resin	Proprietary	10 - 30
Epoxy resin	Proprietary	1 - 5
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	68609-97-2	1 - 5
Titanium dioxide	13463-67-7	0.1 - 1
1-Methoxy -2-propanol	107-98-2	0.1 - 1
Carbon black	1333-86-4	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition. Do not reuse container.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO <sub>2</sub> )	0.025 mg/m <sup>3</sup> TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m <sup>3</sup> TWA Respirable. 0.3 mg/m <sup>3</sup> TWA Total dust.	None	None
Aluminum oxide, fibrous	1 mg/m <sup>3</sup> TWA Respirable fraction.	5 mg/m <sup>3</sup> PEL Respirable fraction. 15 mg/m <sup>3</sup> PEL Total dust.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	None	None	None	None
Titanium dioxide	10 mg/m <sup>3</sup> TWA	15 mg/m <sup>3</sup> PEL Total dust.	None	None
1-Methoxy -2-propanol	50 ppm TWA 100 ppm STEL	None	None	None
Carbon black	3 mg/m <sup>3</sup> TWA Inhalable fraction.	3.5 mg/m <sup>3</sup> PEL	None	None

**Engineering controls:** Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product. Mechanical exhaust is not recommended as the sole means of controlling employee exposure.

**Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Gray
<b>Odor:</b>	Mild
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	149 °C (300.2 °F)
<b>Melting point/ range:</b>	Not available.

<b>Specific gravity:</b>	2.01
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	205 °C (401°F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Slower than butyl acetate.
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	36 g/l (calculated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Aldehydes. Acids. Irritating organic fragments.
<b>Incompatible materials:</b>	Oxidizing agents. Strong acids and strong bases. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes. Take measures to prevent the build-up of electrostatic charges. Elevated temperatures. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

**Inhalation:** Vapors may cause headaches, nausea, dizziness and respiratory tract irritation. Inhalation of vapors or mists of the product may be irritating to the respiratory system.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** May cause gastrointestinal tract irritation if swallowed. Nausea. Vomiting.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO <sub>2</sub> )	None	Immune system, Lung, Some evidence of carcinogenicity
Aluminum oxide, fibrous	None	Irritant, Nuisance dust, Corrosive
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Irritant, Allergen
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	None	Irritant, Allergen, Mutagen
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
1-Methoxy -2-propanol	Oral LD50 (RAT) = 36 g/kg Oral LD50 (RAT) = 5.71 g/kg Oral LD50 (RAT) = 7.51 g/kg Oral LD50 (RABBIT) = 5.3 g/kg Dermal LD50 (RABBIT) = 13 g/kg Inhalation LC50 (RAT, 4 h) = 54.6 mg/l Inhalation LC50 (RAT, 4 h) = 15,000 mg/l	Central nervous system, Developmental, Irritant
Carbon black	Oral LD50 (RAT) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO <sub>2</sub> )	Known To Be Human Carcinogen.	Group 1	No
Aluminum oxide, fibrous	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Oxirane, mono[(C12-14-alkyloxy)methyl] derivatives	No	No	No
Titanium dioxide	No	Group 2B	No
1-Methoxy -2-propanol	No	No	No
Carbon black	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminum oxide, fibrous (CAS# 1344-28-1).  
**CERCLA Reportable quantity:** 1-Methoxy -2-propanol (CAS# 107-98-2) 100 lbs. (45.4 kg)  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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