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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SI 5019 BL AE known as RTV Blue 190 ml AE</b>	<b>IDH number:</b>	743916
<b>Product type:</b>	Silicone	<b>Item number:</b>	40482
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
GASES UNDER PRESSURE	Compr. Gas
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.

**Storage:** Protect from sunlight. Store in a well-ventilated place.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10
Silicon dioxide	7631-86-9	5 - 10
Norflurane	811-97-2	5 - 10
Siloxanes and Silicones, di-Me	63148-62-9	1 - 5
Methylsilanetriyl triacetate	4253-34-3	1 - 5
Triacetoxymethylsilane	17689-77-9	1 - 5
Acetic acid	64-19-7	0.1 - 1
Gamma-glycidioxypropyl trimethoxysilane	2530-83-8	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing.
<b>Unusual fire or explosion hazards:</b>	Cool aerosol containers with jet of water. Containers may explode.
<b>Hazardous combustion products:</b>	Oxides of silicon. Formaldehyde. Oxides of carbon. Toxic and irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible. Maintain good ventilation for large spills.

## 7. HANDLING AND STORAGE

- Handling:** Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
- Storage:** For safe storage, store between 0 °C (32°F) and 60 °C (140°F)  
Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated middle	5 mg/m3 TWA Inhalable fraction.	5 mg/m3 PEL Mist. 100 ppm (400 mg/m3) PEL	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Norflurane	None	None	1,000 ppm (4,240 mg/m3) TWA	None
Siloxanes and Silicones, di-Me	None	None	None	None
Methylsilanetriyl triacetate	None	None	None	None
Triacetoxethylsilane	None	None	None	None
Acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m3) PEL	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None

- Engineering controls:** Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields.
- Skin protection:** Chemical resistant, impermeable gloves. Nitrile gloves. Butyl rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Aerosol, Liquid or paste
- Color:** Blue
- Odor:** Acetic acid
- Odor threshold:** Not available.
- pH:** Not available.
- Vapor pressure:** < 10 mm hg (20 °C (68°F))
- Boiling point/range:** Not available.
- Melting point/ range:** Not available.
- Specific gravity:** 1.03 at 20 °C (68°F)
- Vapor density:** Heavier than air.
- Flash point:** > 93.0 °C (> 199.4 °F)
- Flammable/Explosive limits - lower:** 4 % (acetic acid)
- Flammable/Explosive limits - upper:** 19.9 % (acetic acid)
- Autoignition temperature:** Not available.
- Flammability:** Not applicable
- Evaporation rate:** Not available.
- Solubility in water:** Not soluble. Polymerizes in presence of water.
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** 3.9 %; 39.4 g/l (calculated)

**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** Will not occur.

**Hazardous decomposition products:** Oxides of carbon. Oxides of silicon. Formaldehyde. Acetic acid is liberated slowly upon contact with moisture. Irritating organic vapours.

**Incompatible materials:** Water. Bases. Oxidizing agents. Acids.

**Reactivity:** Not available.

**Conditions to avoid:** Prolonged heating at temperatures above 150 °C. Exposure to moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

**Inhalation:** Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye damage.

**Ingestion:** Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated middle	None	Irritant
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg	Nuisance dust
Norflurane	None	Cardiac, Central nervous system, Irritant, Respiratory, Skin
Siloxanes and Silicones, di-Me	None	Irritant
Methylsilanetriyl triacetate	None	Irritant, Allergen
Triacetoxylethylsilane	None	No Target Organs
Acetic acid	Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Mouse) = 4,960 mg/kg Oral LD50 (Rat) = 3.53 g/kg Oral LD50 (Rat) = 3.31 g/kg Dermal LD50 (Rabbit) = 1,060 mg/kg Inhalation LC50 (Rat, 4 h) = 11.4 mg/l	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney
Gamma-glycidoxypropyl trimethoxysilane	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated middle	No	No	No
Silicon dioxide	No	No	No
Norflurane	No	No	No
Siloxanes and Silicones, di-Me	No	No	No
Methylsilanetriyl triacetate	No	No	No
Triacetoxylethylsilane	No	No	No
Acetic acid	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Aerosols  
**Hazard class or division:** 2.2  
**Identification number:** UN 1950  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Aerosols, non-flammable  
**Hazard class or division:** 2.2  
**Identification number:** UN 1950  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AEROSOLS  
**Hazard class or division:** 2.2  
**Identification number:** UN 1950  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.

**CERCLA/SARA Section 311/312:** Immediate Health

**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

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