



Revision Number: 003.0

Issue date: 02/21/2017

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE PC 9622 B known as LOCTITE FLEXIJOINT SEAL PT B</b>	<b>IDH number:</b>	1599978
<b>Product type:</b>	Epoxy Hardener	<b>Item number:</b>	1599979_1583124
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HARMFUL IF SWALLOWED.  
TOXIC IN CONTACT WITH SKIN.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
FATAL IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	2
ACUTE TOXICITY DERMAL	3
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. [In case of inadequate ventilation] wear respiratory protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	60 - 70
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	40 - 50

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Aldehydes. Toxic fumes.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep container closed.
- Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	None	None	None	None
2,4,6-Tris(dimethylaminomethyl)phenol	None	None	None	None

- Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.
- Respiratory protection:** Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- |   |  |
|---|--|
| <b>Physical state:</b>                          | Liquid                                   |
| <b>Color:</b>                                   | Colourless to amber                      |
| <b>Odor:</b>                                    | Slightly, ammoniacal                     |
| <b>Odor threshold:</b>                          | Not available.                           |
| <b>pH:</b>                                      | Not available.                           |
| <b>Vapor pressure:</b>                          | < 1 mbar                                 |
| <b>Boiling point/range:</b>                     | 93.3 °C (199.9 °F)                       |
| <b>Melting point/ range:</b>                    | Not available.                           |
| <b>Specific gravity:</b>                        | 0.95                                     |
| <b>Vapor density:</b>                           | 3.5                                      |
| <b>Flash point:</b>                             | 93.33 °C (199.99 °F) Setafash Closed Cup |
| <b>Flammable/Explosive limits - lower:</b>      | Not available.                           |
| <b>Flammable/Explosive limits - upper:</b>      | Not available.                           |
| <b>Autoignition temperature:</b>                | Not available.                           |
| <b>Flammability:</b>                            | Not applicable                           |
| <b>Evaporation rate:</b>                        | Not available.                           |
| <b>Solubility in water:</b>                     | Slight                                   |
| <b>Partition coefficient (n-octanol/water):</b> | Not available.                           |
| <b>VOC content:</b>                             | Not available.                           |
| <b>Viscosity:</b>                               | Not available.                           |
| <b>Decomposition temperature:</b>               | Not available.                           |

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Aldehydes. Irritating vapors.
<b>Incompatible materials:</b>	Oxidizing agents. Reactive metals. Acids. Sodium hypochlorite. Water. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Exposure to moisture. Avoid mixing resin (Part A) and curing agent (Part B) in batches greater than 2 pounds (.9 kg) unless you plan to use immediately.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Mists, vapors or liquid may cause severe irritation or burns. May be harmful or fatal if inhaled.
<b>Skin contact:</b>	Causes skin burns. May cause allergic skin reaction. Toxic in contact with skin.
<b>Eye contact:</b>	Causes serious eye damage.
<b>Ingestion:</b>	If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach. Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	None	Brain, Corrosive, Irritant, Liver, Lung, Muscle, Skin
2,4,6-Tris(dimethylaminomethyl)phenol	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)	No	No	No
2,4,6-Tris(dimethylaminomethyl)phenol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

<b>Recommended method of disposal:</b>	Follow all local, state, federal and provincial regulations for disposal.
<b>Hazardous waste number:</b>	It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Corrosive liquids, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
<b>Hazard class or division:</b>	8 (6.1)
<b>Identification number:</b>	UN 2922
<b>Packing group:</b>	II

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Corrosive liquid, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
<b>Hazard class or division:</b>	8 (6.1)
<b>Identification number:</b>	UN 2922
<b>Packing group:</b>	II

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
<b>Hazard class or division:</b>	8 (6.1)
<b>Identification number:</b>	UN 2922
<b>Packing group:</b>	II
<b>Marine pollutant:</b>	2,2-Dimethyl-4,4-methylenebis-cyclohexylamine

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

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