



Revision Number: 002.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE PC 7643 B known as LOCTITE BF METAL PRIM PT B	IDH number:	1624932
Product type:	Coating	Item number:	1624642_1555558
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: FLAMMABLE LIQUID AND VAPOR.
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Epoxy resin	Proprietary	30 - 60
1-Methoxy -2-propanol	107-98-2	10 - 30
Amide	Proprietary	10 - 30
Heptan-2-one	110-43-0	1 - 5
Solvent naphtha	Proprietary	1 - 5
1,2,4-Trimethylbenzene	95-63-6	1 - 5
Cumene	98-82-8	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors may travel considerable distance to source of ignition and flash back.
Hazardous combustion products:	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

Storage:

For safe storage, store at or below 43 °C (109.4 °F). Ground and bond metal containers for liquid transfer to avoid static sparks. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
1-Methoxy -2-propanol	50 ppm TWA 100 ppm STEL	None	None	None
Amide	None	None	None	None
Heptan-2-one	50 ppm TWA	100 ppm (465 mg/m ³) PEL	None	None
Solvent naphtha	None	None	None	None
1,2,4-Trimethylbenzene	25 ppm TWA	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m ³) PEL (SKIN)	None	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product. Mechanical exhaust is not recommended as the sole means of controlling employee exposure.

Respiratory protection:

If personal exposure cannot be controlled below applicable limits by ventilation, wear a properly fitted organic vapor/particulate respirator approved by NIOSH.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Neoprene gloves. Nitrile gloves. Butyl rubber gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Amber

Odor:

mild

Odor threshold:

Not available.

pH:

Not available.

Vapor pressure:

Not available.

Boiling point/range:	120 °C (248°F)
Melting point/ range:	Not available.
Specific gravity:	0.969
Vapor density:	Not available.
Flash point:	34.44 °C (93.99 °F) ; Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Slightly soluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	273 g/l (calculated)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Aldehydes. Irritating vapors.
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact:	Corrosive to skin. Causes skin burns. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage. Burns.
Ingestion:	Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	No Records
1-Methoxy -2-propanol	Oral LD50 (RAT) = 36 g/kg Oral LD50 (RAT) = 5.71 g/kg Oral LD50 (RAT) = 7.51 g/kg Oral LD50 (RABBIT) = 5.3 g/kg Dermal LD50 (RABBIT) = 13 g/kg Inhalation LC50 (RAT, 4 h) = 54.6 mg/l Inhalation LC50 (RAT, 4 h) = 15,000 mg/l	Central nervous system, Developmental, Irritant
Amide	None	Irritant, Allergen
Heptan-2-one	Oral LD50 (RAT) = 1,670 g/kg Dermal LD50 (RABBIT) = 12,600 mg/kg	Irritant, Central nervous system
Solvent naphtha	None	Irritant
1,2,4-Trimethylbenzene	Oral LD50 (RAT) = 6.0 g/kg Dermal LD50 (RABBIT) = > 3,160 mg/kg Inhalation LC50 (RAT, 48 h) = > 2000 ppm	Central nervous system, Irritant, Respiratory
Cumene	Oral LD50 (RAT) = 2.91 g/kg Oral LD50 (RAT) = 1,400 mg/kg Inhalation LC50 (RAT, 4 h) = 8000 ppm	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
1-Methoxy -2-propanol	No	No	No
Amide	No	No	No
Heptan-2-one	No	No	No
Solvent naphtha	No	No	No
1,2,4-Trimethylbenzene	No	No	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	D001: Ignitable. It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Flammable liquids, corrosive, n.o.s. (Propylenglycol monomethyl ether, Amidoamine resin)
Hazard class or division:	3 (8)
Identification number:	UN 2924
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name:	Flammable liquid, corrosive, n.o.s. (Propylenglycol monomethyl ether, Amidoamine resin)
Hazard class or division:	3 (8)
Identification number:	UN 2924
Packing group:	III
Exceptions:	May Qualify as Consumer Commodity, ID8000, (Not more than 500 ml)

Water Transportation (IMO/IMDG)

Proper shipping name:	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Propylenglycol monomethyl ether, Amidoamine resin)
Hazard class or division:	3 (8)
Identification number:	UN 2924
Packing group:	III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 1,2,4-Trimethylbenzene (CAS# 95-63-6).
CERCLA Reportable quantity:	1-Methoxy -2-propanol (CAS# 107-98-2) 100 lbs. (45.4 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format. 11

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